

Work Order ID 69420

Tuesday, May 10, 2011 3:33:13 PM



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Item ID: D412-704-045

Accept



Setup Start



Revision ID:

Stop



Item Name: Cable Assembly (212/214/412)

Start Date: 5/10/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 5/16/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 5/10/11

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN D412-704

Rev B

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per dwg IIN D412-704 page 7, 9

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

120

0.00

Identify as per dwg & Stock Location: 2B

Packaging

Memo

0.00

Packaging

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Item ID: D412-704-045

Accept



Setup Start



Revision ID:

Stop



Item Name: Cable Assembly (212/214/412)

Start Date: 5/10/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 5/16/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/5/18 *[Signature]*
11-05-18
②

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Parent Item: D412-704-045

Parent Item Name: Cable Assembly (212/214/412)






Start Date: 5/10/2011

Required Date: 5/16/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:B 05.01.28 Added Figures 1-2 KJ/RF
IPP Rev:C 08-10-08 as per revB DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-5A 		Purchased	No			110	Each	1,172.000	1	2			
Bolt													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST350				1172					
					115371			372					
					117423			800					
AN960JD10 	NAS1149D0363J	Purchased	No			110	Each	0.0000	2	4			
Washer													
AN960JD10L 	NAS1149D0332J	Purchased	No			110	Each	0.0000	2	4			
Washer													
D3217-3 		Manufactured	No			110	Each	7.0000	1	2			
Cable 80.5"													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST223				7					
					61288			1					
					68777			6					
D3257-1 		Manufactured	No			110	Each	4.0000	1	2			
Fitting													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST044				4					
					65155			4					

Picklist Print

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Work Order ID: 69420

Parent Item: D412-704-045

Parent Item Name: Cable Assembly (212/214/412)

Start Date: 5/10/2011

Required Date: 5/16/2011

Start Qty: 2.00

Required Qty: 2.00

D3258-1 Manufactured No

110 Each 0.0000 1



Angle Bracket

MS21042L3



Nut

Purchased No

110 Each 2,355.000 2

Location

Loc Qty

Loc Code

ST300

2355

116391

11

116540

378

116549

766

117441

800

117601

400

NAS509-3 Purchased No

110 Each 12.0000 3



Nut

Location

Loc Qty

Loc Code

ST280

12

117543

12

AN3-13A Purchased No

120 Each 52.0000 1



Bolt

Location

Loc Qty

Loc Code

ST351

52

104746

52

B69422

2 5/11/05/16

4 5/11/05/16

24

6 5/11/05/16

6

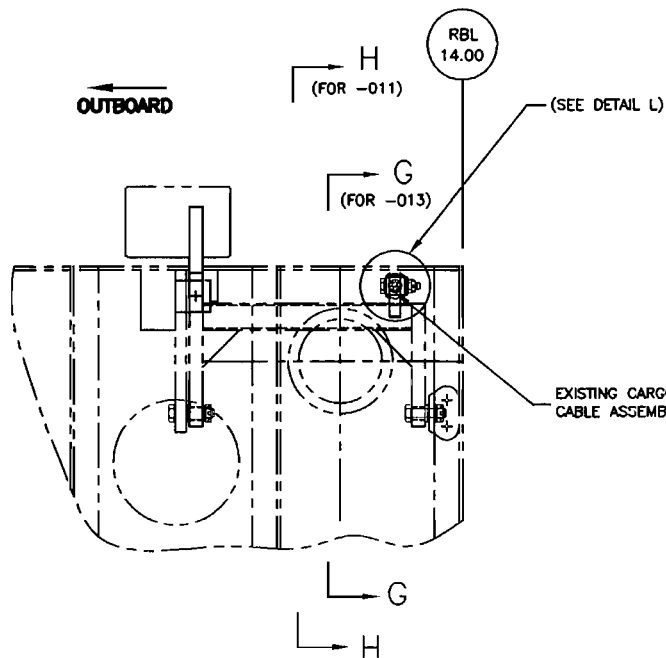
2 5/11/05/16

2

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Shop Packet Print

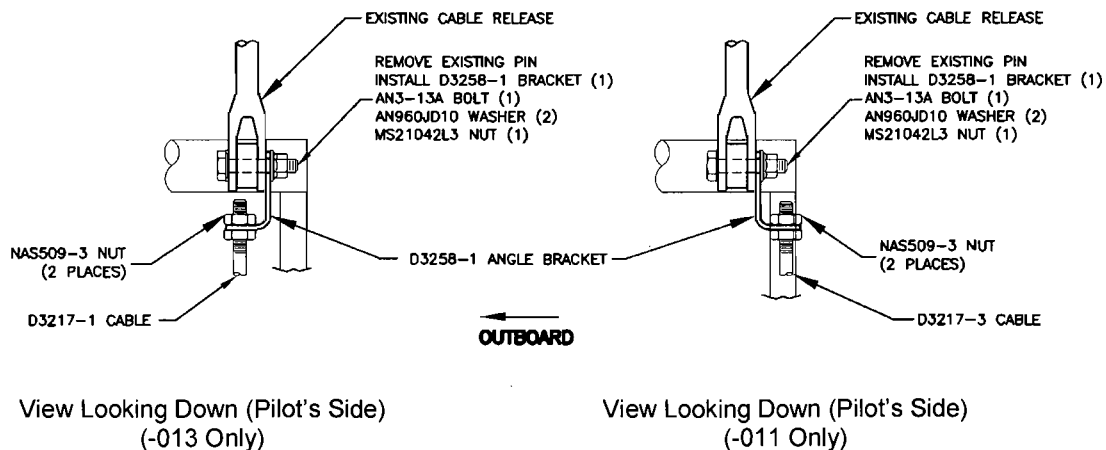
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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 69420
11-0510

FIGURE 4 – Detail B. View looking Aft (Pilot's Side)
(-011/-013 Installations)



View Looking Down (Pilot's Side)
(-013 Only)

View Looking Down (Pilot's Side)
(-011 Only)

FIGURE 5 – Detail L.

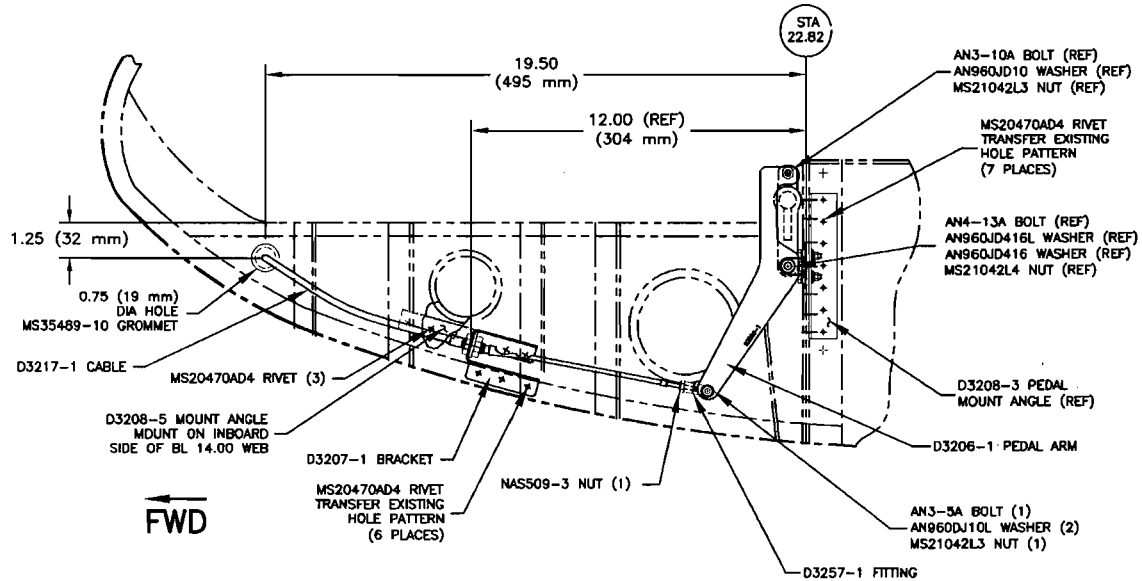


FIGURE 6 - View E-E. View looking Inboard From LHS
(-013 Only)

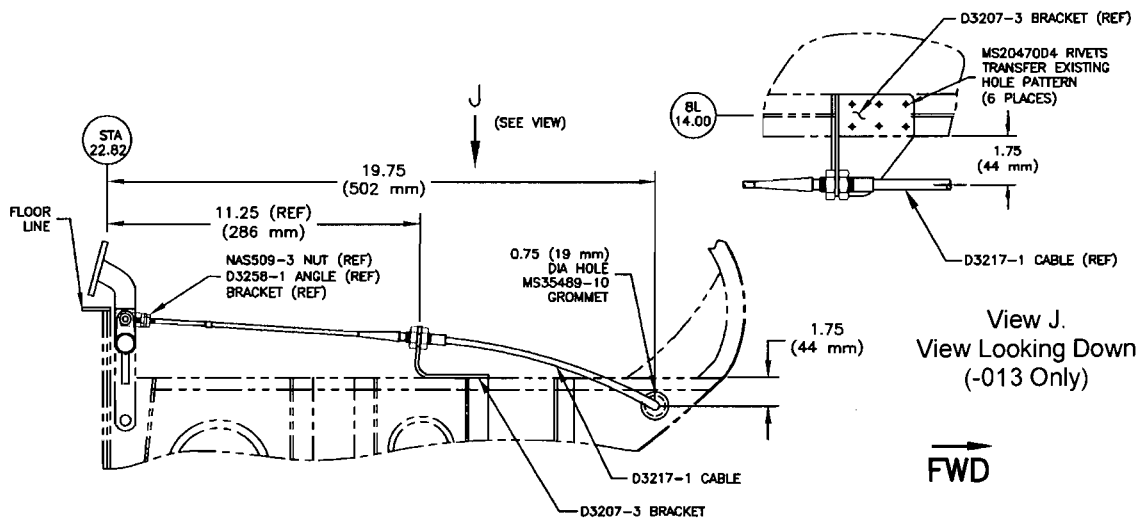


FIGURE 7 - View G-G. View looking Inboard From RHS
(-013 Only)

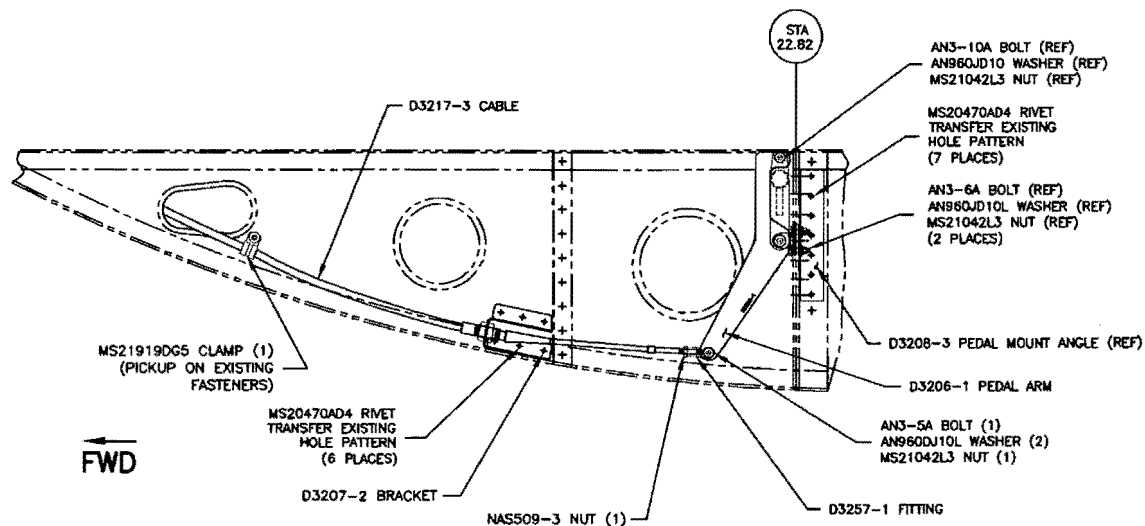


FIGURE 8 - View F-F. View looking Inboard From LHS
(-011 Only)

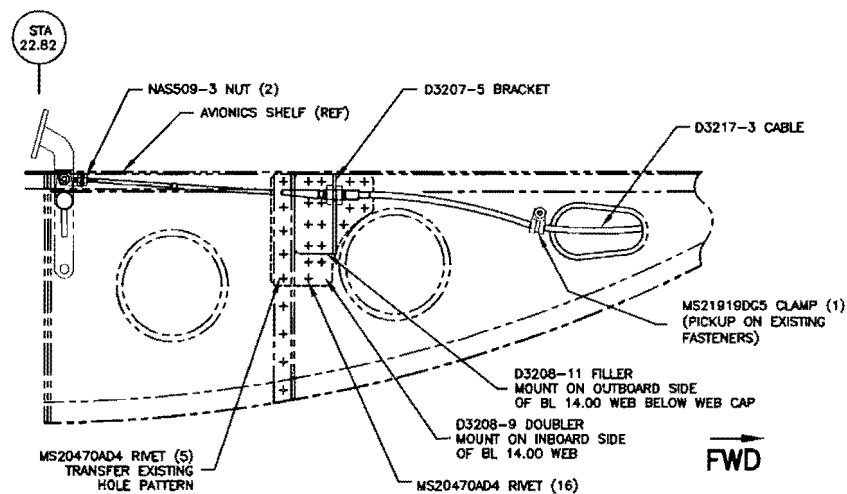


FIGURE 9 - View H-H. View looking Inboard From RHS
(-011 Only)